



## DRILL BIT SIZES

| SCREW GAGE NUMBER | SHANK HOLE<br>HARD & SOFT WOOD | PILOT HOLE<br>SOFT WOOD | PILOT HOLE<br>HARD WOOD |
|-------------------|--------------------------------|-------------------------|-------------------------|
| 0                 | 1/16"                          | 1/64"                   | 1/32"                   |
| 1                 | 5/64"                          | 1/32"                   | 1/32"                   |
| 2                 | 3/32                           | 1/32"                   | 3/64"                   |
| 3                 | 7/64"                          | 3/64"                   | 1/16"                   |
| 4                 | 7/64"                          | 3/64"                   | 1/16"                   |
| 5                 | 1/8"                           | 1/16"                   | 5/64"                   |
| 6                 | 9/64"                          | 1/16"                   | 5/64"                   |
| 7                 | 5/32"                          | 1/16"                   | 3/32"                   |
| 8                 | 11/64"                         | 5/64"                   | 3/32"                   |
| 9                 | 3/16"                          | 5/64"                   | 7/64"                   |
| 10                | 3/16"                          | 3/32"                   | 7/64"                   |
| 11                | 13/64"                         | 3/32"                   | 1/8"                    |
| 12                | 7/32"                          | 7/64"                   | 1/8"                    |
| 14                | 1/4"                           | 7/64"                   | 9/64"                   |
| 16                | 17/64"                         | 9/64"                   | 5/32"                   |
| 18                | 19/64"                         | 9/64"                   | 3/16"                   |
| 20                | 21/64"                         | 11/64"                  | 13/64"                  |